

260A, 300A, 350A AND 400 AMP AIR-COOLED SEMI-AUTOMATIC TORCHES



The CA/PG Series **American Weldquip** semi-automatic torches offer unsurpassed performance not found in competitive brands. High quality materials and workmanship go into each American Weldquip torch. Designed and engineered for fewer repairs, lower maintenance costs and increased consumable life insure a lower cost of ownership.

Don't be fooled by the imitators! Demand genuine **American Weldquip** products to insure you get the best Service, Quality, Solutions and performance you expect.

The **WELDQUIP** ADVANTAGE

“HEAT SINK” Gooseneck Technology – The rugged gooseneck design effectively dissipates heat by providing a continuous metal to metal path from the nozzle to the front of the handle. The entire length of the outer jacket functions as a radiator pulling the heat from the front end consumables. The unique designs of the gooseneck, nozzle, diffuser, and contact tip function as a team to keep the front end consumables running cooler to insure longer life.

THREAD-ON NOZZLE – The heavy walled, nickel plated nozzles thread directly on the gooseneck to provide cooler operation and a longer lasting nozzle system. The course thread, fixed position design feature insures a constant tip to nozzles relationship and consistent welding parameters.

CONTACT TIPS – Heavy-duty, course threaded contact tips are designed to provide extended life and insure a superior electrical connection to the tip holder/diffuser.

ERGONOMICALLY DESIGNED HANDLE – LIFETIME WARRANTY - Operator comfort was given top priority in designing the lightweight yet durable two-piece handle. All American Weldquip torches use the same handle.

COMMON CONSUMABLES – Most **American Weldquip** torches are designed to utilize the same consumables to help reduce your inventory of consumable parts.

TIME TESTED TRIGGER - LIFETIME WARRANTY – Our trigger assembly incorporates a light touch and proven reliable design. The simplicity of the design of this critical component insures its functional reliability. That is why we decided to offer a lifetime warranty on the switch contact components.

COAXIAL POWER CABLE - Manufactured to exacting **American Weldquip** specifications, our cable assembly is made from cut resistant, burn resistant, lightweight materials. The power cable features heavy duty factory crimped cable end fittings to insure a secure, positive electrical connection, producing less electrical resistance and less heat. All cables have two additional trigger leads for easy field repair should one lead get damaged. For optimum performance all power cable now utilize a HYTREL® core tube for cut, bend and kink resistance and to insure the best feedability characteristics in all applications.

SPRING CABLE SUPPORT – Heavy duty but flexible spring cable supports at both the front handle and wire feeder end of the cable assembly help prevent feedability problems in extreme bending applications and relieve cable strain which results in increased power cable life.



AIR-COOLED PISTOL GRIP

For use with difficult-to-feed wires such as Aluminum and/or other specialty applications. Available in 238,307,347 and 407 model torches.



EXTENDED TRIGGER OPTION

For increased personal welder comfort. Manufactured from Heavy-Duty Aluminum. Ensures durability and resists breaking as compared to plastic triggers.

DUAL/MULTI-SCHEDULE OPTION

The Dual Schedule allows the operator to change between two weld schedules. The Multi-Schedule is a momentary switch and can be used to increase or decrease through numerous preset weld schedules. Both options can be used to change schedules "on the fly".



HEAT SHIELD



GOOSENECK THERMAL SPRING



GUN HANGER



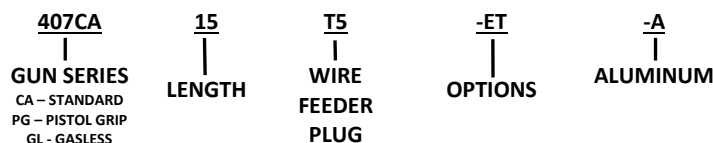
TORCH RATINGS

MODEL	RATED AMPERAGE	60% DUTY CYCLE		100% DUTY CYCLE	
		CO2	Mixed Gas (ArCo2)	CO2	Mixed Gas (ArCo2)
238CA	260	260A	230A	230A	210A
347CA	300	300A	270A	270A	250A
354CA	350	350A	320A	320A	300A
407CA	400	400A	350A	350A	325A

TORCH STANDARD CONFIGURATION CHART

GUN SERIES	DESCRIPTION	STD TIP SIZE	TIP PART #	DIFFUSER	NOZZLE BORE SIZE	NOZZLE PART #	INSULATING WASHER	LINER	GOOSENECK ANGLE
238CA/PG	260 Amp Air-Cooled	.035(0.9mm)-M6	75035511	75002007	9/16"(15.1mm)	75135601-I	75001003	750XX222T	60°
347CA/PG	300 Amp Air-Cooled	.045(1.2mm)-M6	75045511	75002007	5/8"(15.9mm)	75146204-I	75001005	750XX228T	60°
354CA/PG	350 Amp Air-Cooled	.045(1.2mm)-M8	75045014	75004033	5/8"(15.9mm)	75146202	75001004	750XX228T	60°
407CA/PG	400 Amp Air-Cooled	.045(1.2mm)-M8	75045014	75004033	5/8"(15.9mm)	75146202	75001004	750XX228T	60°

HOW TO ORDER



** Specify wire size and or special configuration when ordering if not standard

OPTIONS

ET – Extended Trigger
 DS – Dual Schedule Switch
 ID – Increase/Decrease Switch
 TS – Thermal Spring
 GL – Gasless Consumables
 GUN HANGER -75000009 (Must be ordered separately)
 HEAT SHEILD – 75000030 (Must be ordered separately)

WIRE FEEDER CONNECTION OPTIONS

B - EURO	L - LINCOLN® (LN7 STYLE)	M - MILLER®
D - OTC®/DAIHEN®	LU - LINCOLN® UNIVERSAL	P - PANASONIC®
DP - OTC®/DAIHEN® DP SERIES	TL - LINCOLN® POWER FEED 10	T - TWECO®/HOBART® #4
K - KOBELCO®	W - LINCOLN® WIREMATIC	T5 - TWECO® #5